

5491



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBT400213-4
Job Sheet 178575



Part No: RBT400213-4

Job Qty: 16 ea

Part Name: Right Clamp



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 6/1/18

Job Tracking No:

Due Date: 8/16/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBT400213 Rev F IPP Rev A 17.11.27 New issue DP Verify DD/IPP Rev B 18.03.08 DWG update Rev.
F DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	16 Ea		8/16/18	0.00	0.00	Start Up Machining		2/18/09/01
110	Mori Seiki	16 pcs		8/16/18	0.00	8.00	MORI NV5000-1		2/18/09/01
120	QC	16 pcs		8/16/18	0.00	0.00	QC2		2/18/09/01
130	QC	16 pcs		8/16/18	0.00	0.00	QC8		2/18/09/01
140	QC	16 pcs		8/16/18	0.00	0.00	QC6 (not required)		2/18/09/01
150	Outsource	16 pcs		8/16/18	0.00	0.00	Outsource4		2/18/09/01
160	Packaging	16 pcs		8/16/18	0.00	0.00	Packaging2		2/18/09/01
170	QC	16 pcs		8/16/18	0.00	0.00	QC6		2/18/09/01
180	Packaging	16 pcs		8/16/18	0.00	0.00	Packaging3		2/18/09/01
190	QC21-SA	16 Ea		8/16/18	0.00	0.00	QC21		2/18/09/01

Part Op 110 - 1-Machine as per folio FOLIO 321 FOLIO REV: _____ DWG REV: _____ Engrave part
Descriptions: number and batch number And T/N number 2-Debur
150 - Issue P/O to ATG : PO 040939 -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water
sealant -Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B0.500X01.000	6061-T6 Bar .500 X 1.00	2.0800 ft (.13 ea)	90-Start up Operation	<u>3021852</u>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B0.500X01.000	2	10	0

Part Specifications



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

could not be found.

Plex 8/16/18 8:14 AM dart.logan.david

Container No: S107540



Part: RBT400213-4

Job No: 178575

Serial No/Batch: S107540

Revision: F

Inspector:

Exp Date:

Instructions:

Date: 09/17/18

Control/Report_Viewer_2.asp?URL=../Part/Job_Sheet.asp&Report=True... 1/1

DQA: _____ Date: _____

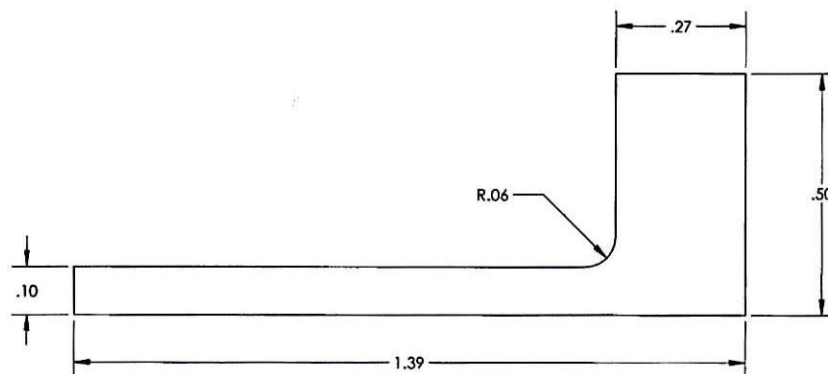
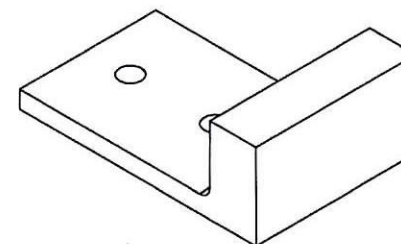
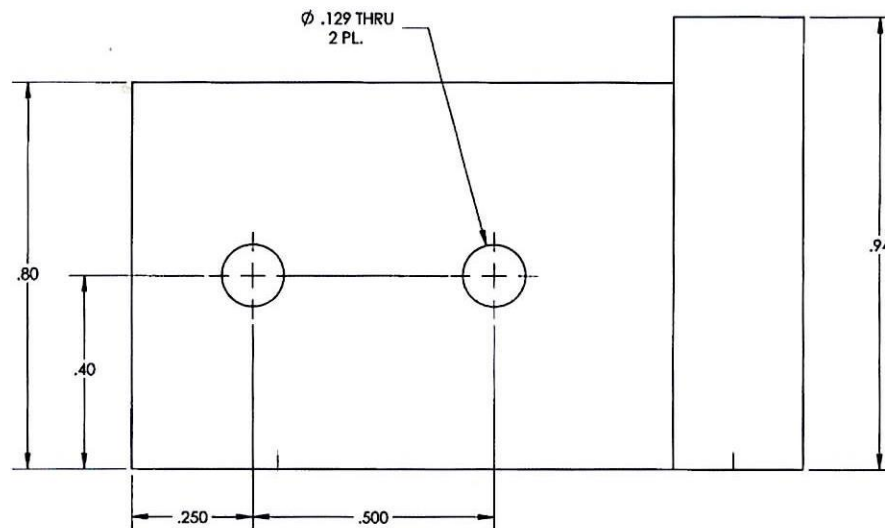
WORK ORDER NON-CONFORMANCE / UPDATE**DART**
AEROSPACE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																	
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Date : _____		Step #: _____		QTY Effective : _____			MRB (QSI042) Approval																																																																		
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							Lead hand / Supervisor Approval Verification																																																																		
							QC / QA Coordinator Approval																																																																		
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OTHER : _____																																																																									

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
F	TEMPLATE UPDATED, TOLERANCES CHANGED ON DIMENSIONS .937 / .800 / .270 / .500 / .400 TO X.XX	17-797	17.12.21	VM	ML



- NOTES:
- 1) MATERIAL: 6061-T6
 - 2) HEAT TREAT: N/A
 - 3) FINISH: RED ANODIZE
 - 4) SPEC: MIL-A-8625, TYPE II, CLASS 2; WATER SEALANT
 - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 6) IDENTIFICATION: N/A

RBT400213-4 RIGHT CLAMP

DART AEROSPACE		Newbury, Ontario, Canada	
RIGHT CLAMP			
PART NO.		REV	
RBT400213-4		F	
TOOL NO.		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING	
RBT400213			
INITIALS AND DATE		TOLERANCES:	
DESIGNED BY:	VM 12/21/2017	XXX ± .005	FRACTIONS ± 1/8
DRAWN BY:	VM 01/02/2018	XX ± .01	ANGLES ± .5°
CHECKED BY:	VM 01/02/2018	X ± .1	SURFACE ROUGHNESS
WFO REVIEW BY:	DD 01/02/2018		
APPROVED BY:	ML 01/30/2018	SCALE: NTS	SHEET 5 OF 7
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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO040939

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO040939
PO Date: 9/6/18
Due Date: 9/24/18
**Purchase Order
Revision:**
Revision Date:
Ship-To Contact: Phone:

Via: Ground
Pynt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	178575	RBT400213-4	Right Clamp -Issue P/O to ATG : PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Certificate of Conformity is required	Firmed	-	9/24/18	20 pcs	0 pcs	20 pcs	\$8.10/pcs	\$162.00
							20 X	SEP 17 2018		DAS 61 9-89	
2	180125	646.3011	RH Half Issue P/O to ATG : Hard Black Anodize, Color Black and Prime as Per Dwg 646.3000	Firmed	-	9/24/18	12 pcs	0 pcs	12 pcs	\$14.60/pcs	\$175.20
3	178574	RBT400213-3	Left Clamp -Issue P/O to ATG : PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Certificate of Conformity is required	Firmed	-	9/24/18	20 pcs	0 pcs	20 pcs	\$8.10/pcs	\$162.00
							20 X	SEP 17 2018			
Grand Total:											\$499.20

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 9/6/18 10:44 AM dart.tsimiklis.chrisoula



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 916017

Date: 13-Sep-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
20 each	Part: RBT400213-4 ✓ Right Clamp Anodize per MIL-A-8625F, Type II, Class 2, Red, Water Sealant, .0004-.0010" (.4 - 1 mils). Job: 23680	Rev: F PO: PO040939 ✓ Line: 1	DAS 61 9-89
20 each	Part: RBT400213-3 ✓ Left Clamp Anodize per MIL-A-8625F, Type II, Class 2, Red, Water Sealant, .0004-.0010" (.4 - 1 mils). Job: 23682	Rev: F PO: PO040939 ✓ Line: 3	
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>13/09/2018</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			

Made in Canada.